INSTALLATION INSTRUCTIONS

- 1) Remove Model 1600 from cabinet.
- 2) Solder J10 and J11 in place on the front side of the Model 1600 PCB. The exact location of J10 and J11 are silkscreened on the bottom right hand side of the Model 1600 PCB.
- 3) Solder J12 (zone expansion connector) in place on the BACK SIDE of the Model 1600 PCB. The exact location of J12 is silkscreened on the back side of the Model 1600 PCB.
- 4) Install the Model 764 to the rear of the Model 1600. The plastic standoff plugs into the Model 1600 PCB. Insure that J12 mates properly with the Model 764 connector. Do not allow it to shift left or right one row of pins. It should mate in the center of the connector.
- 5) Replace Model 1600 in cabinet.
- 6) Power up.
- NOTE: The 764 provides the 1600 with relay outputs 9-16.



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Springfield, Mo. 65806

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